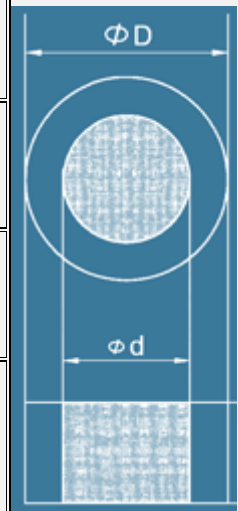


		Φ D	径	度	孔						
		Φ d	T	径	径						
D12	TDW4015	3.99	1.4	1.5	0.8	○	○	●	○	●	○
D15	TDW4023	8.12	3.8	2.3	1.8	○	○	●	●	●	●
D18	TDW4029	8.12	3.8	2.9	2.3	○	○	●	●	●	●
D21	TDW7040	13.65	6.8	4.0	3.5	-	○	●	●	●	●
D24	TDW7053	13.65	6.8	5.3	4.6	-	○	●	●	●	●
	TDW13070	24.13	13.0	6.98	5.2	-	-	●	●	●	●
D27	TDW13087	24.13	13.0	8.78	5.8	-	-	●	●	●	●
D30	TDW13016	24.13	13.0	11.66	7.6	-	-	○	●	●	●
D31	TDW150120	24.13	15.0	12.00	8.0	-	-	-	○	●	●
D33	TDW150150	26.80	15.0	15.00	11.0	-	-	-	-	○	○



* ADDMA 为美国金刚石拉丝模制造商协会简称。

说明：1. 模坯须在 650℃ 以下镶套；

2. 最大推荐孔径适用于有色金属软线，硬线直径不能超过该推荐孔径的 65%。

3. ● 库存产品 ○ 订单产品 - 不提供

ADDMA* Product Designation	Product Code	Dimension (mm)				Grain Size (μ m)						Diagram
		Total Blank Diameter Φ D	Inner Diameter Φ d	Inner Diameter T	Maximum Recommended Hole Size	1	3	5	12	25	50	
D12	TDW1515	3.99	1.4	1.5	0.8	○	○	●	○	●	○	
D15	TDW4023	8.12	3.8	2.3	1.8	○	○	●	●	●	●	
D18	TDW4029	8.12	3.8	2.9	2.3	○	○	●	●	●	●	
D21	TDW7040	13.65	6.8	4.0	3.5	-	○	●	●	●	●	
D24	TDW7053	13.65	6.8	5.3	4.6	-	○	●	●	●	●	
	TDW13070	24.13	13.0	6.98	5.2	-	-	●	●	●	●	
D27	TDW13087	24.13	13.0	8.7	5.8	-	-	●	●	●	●	
D30	TDW130116	24.13	13.0	11.6	7.6	-	-	○	●	●	●	
D31	TDW150120	24.13	15.0	12.0	8.0	-	-	-	○	●	●	
D33	TDW150150	26.80	15.0	15.0	11	-	-	-	-	○	○	

* ADDMA: American Diamond Die Manufacturers' Association

Note: 1. Die blanks must be cased below 650°C;

2. Maximum recommended die size for soft nonferrous wire Haid wire diameter normally should not exceed 65% of this diameter;

3. ● Stock item ○ Order item - Not available

Order Code of TDW series

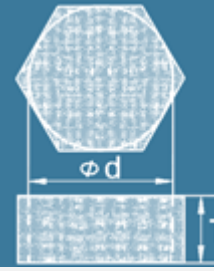
Product Code+ “-” +Avg. Grain Size+ “/” +ADDMA Designation, For example: “TDW1515-005/D12”。

DW 系列是无硬质合金外环的自支撑金刚石拉丝模坯料，分为 DWR（圆形）和 DWH（六方形）两种。这些规格的拉丝模坯适合各种类型的拉丝应用，因经济实惠，尤其适合于消耗量较大的拉丝模具。

DW 系列金刚石拉丝模坯料规格尺寸:

根据拉丝应用的需要，有 1 微米、3 微米、5 微米、12 微米、25 微米及 50 微米等六种粒度供选择。为满足中外客户的特殊要求，我们还按需提供其他规格的金金刚石拉丝模坯料，如您所需规格不在下表中，请联系我们。

ADDMA * 名称	产品代号	尺寸 (mm)			粒度 (μm)						示意图
		金 刚 石 直 径 Φd	金 刚 石 厚 度 T	最 大 推 荐 孔 径	1	3	5	12	25	50	
DWR 系列（圆形）											
D6	DWR2510	2.5	1.0	0.4	○	●	●	●	●	○	
D12	DWR3215	3.2	1.5	1.0	○	●	●	●	●	○	
D15	DWR5225	5.2	2.5	1.5	○	●	●	●	●	○	

D18	DWR5235	5.2	3.5	2.0	○	●	●	●	●	○	
D21	DWR8040	8.0	4.0	3.0	-	●	●	●	●	○	
D24	DWR9853	9.8	5.3	4.0	-	●	●	●	●	○	
D27	DWR13085	13.0	8.5	5.0	-	-	○	●	●	○	
D30	DWR16012	16.0	12.0	7.0	-	-	○	○	○	○	
DWH 系列 (方形)											
D6	DWH2510	2.5	1.0	0.4	○	●	●	●	●	○	
D12	DWH3215	3.2	1.5	1.0	○	●	●	●	●	○	
D15	DWH5225	5.2	2.5	1.5	○	●	●	●	●	○	
D18	DWH5235	5.2	3.5	2.0	○	●	●	●	●	○	

* ADDMA 为美国金刚石拉丝模制造商协会简称。

说明：1. 模坯须在 650℃ 以下镶套；







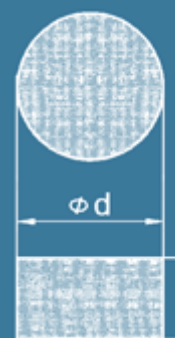

2. 最大推荐孔径适用于有色金属软线，硬线直径不能超过该推荐孔径的 65%。

3. ● 库存产品 ○ 订单产品 - 不提供

DW Series - It is non-support drawing block. There two types of round shape and hexagonal shape. This block is fit for all kinds of drawing application, and provides a lower cost way to fabricate dies from smaller to larger wire sizes.

Specification of DW series

According to the drawing application, for each series we have different grain sizes of 1μm, 3μm, 5μm, 10μm, 25μm, 50μm for customer' s choice.

ADDMA * Desination on	Producti on Code	Dimension (mm)			Grain Size (μ m)						Diagram
		Diamo nd Diamo ter Φ d	Diamo nd Thickn ess T	Maximum Recommen ded Hole Size							
		1	3	5	12	25	50				
DWR 系列 (圆形)											
D6	DWR2510	2.5	1.0	0.4	○	●	●	●	●	○	
D12	DWR3215	3.2	1.5	1.0	○	●	●	●	●	○	
D15	DWR5225	5.2	2.5	1.5	○	●	●	●	●	○	
D18	DWR5235	5.2	3.5	2.0	○	●	●	●	●	○	
D21	DWR8040	8.0	4.0	3.0	-	●	●	●	●	○	
D24	DWR9853	9.8	5.3	4.0	-	●	●	●	●	○	
D27	DWR13085	13.0	8.5	5.0	-	-	○	●	●	○	
D30	DWR160120	16.0	12.0	7.0	-	-	○	○	○	○	
DWH 系列 (方形)											
D6	DWH2510	2.5	1.0	0.4	○	●	●	●	●	○	
D12	DWH3215	3.2	1.5	1.0	○	●	●	●	●	○	

D15	DWH522 5	5.2	2.5	1.5	○	●	●	●	●	○	
D18	DWH523 5	5.2	3.5	2.0	○	●	●	●	●	○	

**ADDMA: American Diamond Die Manufacturers' Association

Note: 1. Die blanks must be cased below 650°C;

2. Maximum recommended die size for soft nonferrous wire hard wire diameter normally should not exceed 65% of this diameter.

3. ● Stock item ○ Order item - Not available

Order Code of DW series

Product Code+ “-” +Avg. Grain Size (5μ m)+ “/” +ADDMA Designation, For example:
“DWR5225-005/D15”。