

Centerless Grinding Wheels

无心磨砂轮

Main features

Efficient batch external grinding.

Good roundness and cylindricity of workpiece, good consistency of dimension.

Good surface finish after fine grinding.

Used for rough grinding, semi-fine grinding and fine grinding.

Application

Mainly used for grinding tungsten carbide, ceramics, magnetic material, stainless steel bar, PCD and PCBN inserts and so on

主要特点

成型批量高效外圆磨削；

加工工件的圆度、圆柱度精度高，尺寸一致性好；

精磨后工件的表面光洁度好；

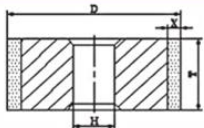
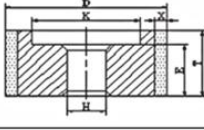
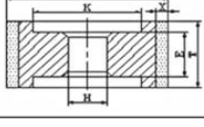
适用于粗磨、半精磨和精密磨削。

适用加工材料

主要用于硬质合金、陶瓷、磁性材料、不锈钢棒材，PCD、PCBN 复合片等材料的加工。

形状代号及简图

Models and profile sketches

| 形状代号Model | 剖面简图Profile Sketches | 常用规格Universally Specs | |
|-----------|---|-----------------------|--------------------------------|
| 1A1 |  | 1A1 | $D \times T \times H \times X$ |
| | | D | 125-600 |
| | | H | 75、127、203 |
| | | X | 5、10 |
| 6A1 |  | 6A1 | $D \times T \times H \times X$ |
| | | D | 125-600 |
| | | H | 75、127、203 |
| | | X | 5、10 |
| 9A1 |  | 9A1 | $D \times T \times H \times X$ |
| | | D | 125-600 |
| | | H | 75、127、203 |
| | | X | 5、10 |